# **IN-SITU Oxygen Sensor**

Model ZP

The detector consists of a zirconia oxide cell, a ceramic heater with thermocouple, terminals for connecting to the controller unit, a flange for connection to the probe, opening to accept reference (ambient) air and a connection for calibration gas. The detector works on a principle that when heated to 800° C (1472° F), the cell generates an electrical signal directly related to the oxygen concentration of the flue gas. Flue gases are passed through a filter to prevent dust and dirt from contaminating the cell. Calibration gas can be injected into the space behind the ceramic filter to allow on-line calibration without removal from the stack.

- Reliable, long-life flue gas Oxygen measurement
- Separate field-mounted transmitter not required
- Simple automated calibration
- · Integral Oxygen trim and boiler efficiency control logic
- · Instrument air is not required

#### Probe

The probe is a stainless steel assembly that mounts on a 3" 125 lb flange (flat face) located on the flue gas duct or stack. The probe protrudes into the flue gas stream and directs boiler flue gases from the middle third of the flue gas stream to the detector. The assembly's design provides for the removal of the detector for service or replacement without the need for removal of the entire probe.



Select a probe length that positions the probe tip in the middle third of the stack



Model ZP Oxygen Analyzer Arrangment



Model ZP Oxygen Sensor

## **Ordering Information**

In-Situ Oxygen Det	tecter: ZP
Probe Length 20" 30" 45" 65" 90"	
Description	Catalog Number
ZP Probe Connection Cable	190130
ZP Probe Mounting Kit, Includes: (1) 3" 125# Cast iron threaded flange (1) 3" Pipe, half-coupling, threaded (1) 3" Pipe, half-coupling, threaded (1) 3" Pipe, half-coupling, threaded (1) 3" x 8" long pipe nipple, threaded (3) Hex nut, 5/8-11 (8) Washer, 5/8 (2) 1/8" Ball valve (brass) (1) 3" Gasket (50) Foot copper tubing, ¼" OD (8) Hex head screw, 5/8-11 x 2 ½ (2) Straight fitting (brass)	190680

Specs found here



## **IN-SITU Oxygen Sensor**

Model ZP (for use with PCC-IV-ZXXO Controller)

## System Specification

5	Gas Measured:	Oxygen in flue gases
	Sensing Method:	In-situ field-replacable zirconia detector, and reliable ceramic heater
	Flue Gas Temperature:	0 to 1150° F
	Measuring Range:	0 to 10% standard, 0 to 21% field configurable
	Accuracy:	+/- 1% of reading or 0.1% O2 (calibration gas dependent)
	Response Time:	Initial 0.1 sec. / 90% 7 sec.
	Power Supply:	120 VAC, 60 Hz.
	Power Consumption:	82 VA total (ZP and PCC-III)
	Connecting Cable:	190130. Combined signal and power cable. Up to 500 ft.
In	dicating Electronics Spec Instrument:	<b>cifications</b> PCC-IV, BMU, FlexFit, DCS-IV or Other
	Oxygen Trim Options:	Jackshaft, parallel positioning or fully metered combustion applications
	Boiler Efficiency:	Logic included. Optional flue gas temperature T/C required.
	Oxygen signal:	4-20 mADC, Linear, Modbus RS485 (Blockware dependent)
	Ambient:	32-130° F
	Case:	Weather-proof front panel
	Power supply:	115 VAC, 60 Hz.
	Display:	4.5 Digit LED numeric display, 6 status LEDs
P	robe Specifications Application:	Natural Gas, Fuel Oils
	Sample gas:	0 to 1150° F
	Flanges:	ANSI 125 #, 4 bolt, 3 inch flange
	Probe lengths:	20, 30, 45, 65 or 90 inch

Wetted parts:	304 stainless steel, alumina, quartz, zirconia, platinum
Weight:	Probe of 20 inch length approx. 18 lb.
Life of Zirconia Cell:	Typically 3-4 years (1 year warranty)
Construction:	NEMA 12

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## **Suggested Specification**

Provide a boiler breeching mounted in-situ, zirconium oxide oxygen analyzer for each boiler. Extractive or "wet cell" type oxygen analyzers are not acceptable. The probe shall be of a suitable length to sense the oxygen level in the middle  $\frac{1}{3}$  of the breeching. All wetted parts shall be stainless steel. The oxygen analyzer shall include a digital controller that performs continuous self-diagnostics with diagnostic codes for at least 10 common faults. The system shall automatically send the trim actuator to the 'null' position and trigger the alarm dry contacts in the event of an oxygen analyzer fault. The detector shall be field replaceable without removing the probe from the stack and shall not require special tools. The analyzer shall automatically perform periodic detector cell impedance tests to be used by the operator as an indication of calibration shift. Analyzer calibration shall be pushbutton semi-automatic (no trim pots) with English language prompts and diagnostic messages. Analyzer output shall be field selectable as 0-10% or 0-21% without field re-calibration.